

**Concerned Reference: 110022C, 110023C, 110026C, 110027C, 110028C, 110029C, 110030C, 110031C, 110032C, 110033C**

**Two Sizes of Ceramic Bracelet for 36mm & 40mm Cruise Ceramic**

Reference Code	Watch Size	Total No. of Adjustable Links	Wrist Size (+/- 5mm tolerance)	Length of each link
SC136001 / SC136002	36mm	9 Adjustable links, 4 links at 6H, 5 links at 12H	>105mm - <197mm	10mm
SC140001 / SC140002 SC140003 / SC140004	40mm	10 Adjustable links, 5 at each side	>118mm - <215mm	11mm

\*For the Complete Bracelet Composition, please refer to the Cruise Ceramic Product Specification on TM.Net.

**Recommended Tools**

 \*Bergeon No. 6789 Flexible  
Measuring Band for Wrists

 \*Bergeon No. 6819 Pliers for  
removing and fitting pins

\*Screwdriver (ø 1.40mm)

\*Tweezer



\* These tools are not provided by TechnoMarine

**Removal of Adjustable Links**
**Step Description**
**Illustrations**

- 1 Measure the customers' wrist size so as to find out how many links will have to be removed.


 \*Details of measuring band can be searched at Bergeon website:  
<http://www.bergeon.ch>

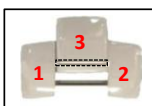
- 2 Detach the buckle & end link from either side by pliers to remove pins so that the watch can be laid completely flat. Then, choose the adjustable links for removal and turn the watch up side down. For easy manipulation, unscrew the row of screws adjacent to the crown.

**Front of the Bracelet**

**Back of the Bracelet**

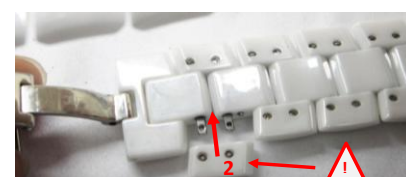
 Unscrew this row  
to remove links

- 3 Each link is composed of three ceramic parts, 2 pins & 4 screws.(see photo)  
To remove one link, only 4 screws require removal. After that, the part from opposite side will also detach. For each screw, there is a rubber o-ring serving to decrease the friction between screws & links.

**Overview of the link**

 Screw with  
O-ring

\*When removing more than one link, the same procedure has to be used and we recommend to balance the bracelet on both sides.

- 4 After completing the adjustment, fit the end link back on the bracelet. Firstly, insert Part 1 which is attached with screws & pins. Then, insert Part 2 & tighten the screws. Make sure the o-rings positions are aligned with the screw before tightening the screws.



\*According to our design, it is unnecessary to put any glue on the screws.

- 5 Replace the screws & tighten it in. After assembling, check the watch to see if it fits well on the customer wrist.

